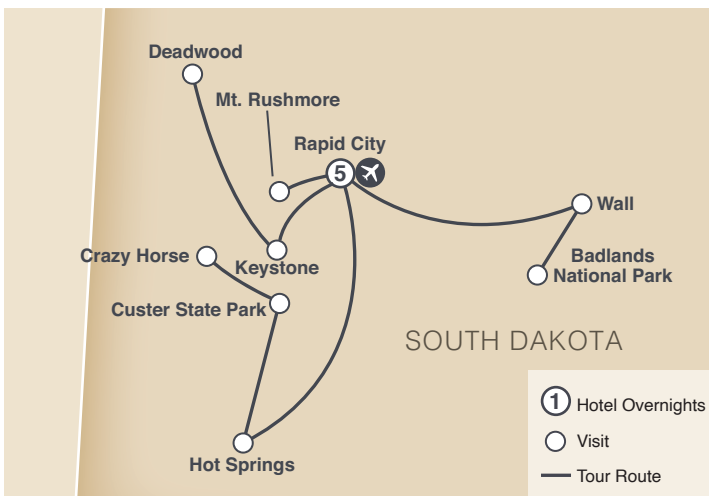


From Black Hills to Badlands

featuring Mount Rushmore, Crazy Horse and Deadwood

Departure Date: June 18, 2024



Gold Factory, an enriching experience. Later, visit the Journey Museum where you learn about the Indian culture and heritage.

Meals: B, D

DAY 3 The 1880 Train, Tatanka and Historic Deadwood: This morning board the *1880 Train* of the Black Hills Central Railroad for the spectacular mountain scenery found along the tracks laid in the 1880s to service the area mines. Enjoy free time for shopping in the rugged town of Keystone. A drive through scenic Spearfish Canyon brings you to Tatanka, Story of the Bison. Founded by Kevin Costner, visit the Northern Plains People Center and *Dances with Wolves* movie costumes. In historic Deadwood, visit Mount Moriah Cemetery, known as “Boot Hill,” home to the graves of Old West legends like Calamity Jane and Wild Bill Hickok. There will be time to explore the town, see the local street shows and have an included dinner in Deadwood. **Meals: B, D**

DAY 1 Arrive in South Dakota: Your northwesterly journey begins in Rapid City. Meet your Tour Manager at 6:00 p.m. for dining suggestions.

DAY 2 Mount Rushmore, Dahl Chainsaw Art and Journey Museum: Begin the day with a visit to the famed Shrine of Democracy, Mount Rushmore National Memorial. See the memorial, explore the museum and have an on own lunch. Make a stop at Dahl Chainsaw Art where the unique artists create amazing sculptures using chainsaws. Visit the Black Hills

DAY 4 Mammoth Site, Custer State Park and Crazy Horse Memorial: Your day starts in Hot Springs, home to Mammoth Site. This excavation site features the fossils of 58 woolly mammoths at the world’s largest site of its kind. Then travel into Custer State Park, home of the nation’s largest bison herd. Enjoy lunch on your own at the State Game Lodge before climbing aboard the park’s Jeeps for a tour among the bison herd. At the Crazy Horse Memorial, a bus takes you to the base of the carving for an up-close view. Return to the visitor center to see the exhibits, film and enjoy an included buffet dinner. **Meals: B, D**



Ride aboard the 1880 Train of the Black Hills Central Railroad

DAY 5 Wall Drug Store and Badlands National Park: Begin the day at the Chapel in the Hills, a quiet retreat nestled at the foot of the Black Hills. Then stop at famed Wall Drug Store, a unique shopping emporium featuring western clothing, Indian pottery and favorite watering hole since the 1930s. Enjoy time for shopping and an on own lunch. Then, a local guide takes you through Badlands National Park, a uniquely beautiful geologic area formed over millions of years by wind, rain and erosion. Later, return to Rapid City for a farewell dinner featuring the entertainment of an Indian dancer, storyteller and flute player. **Meals: B, D**

DAY 6 Travel Home: After breakfast, a group transfer to the Rapid City airport is available for flights out after 10:00 a.m. **Meal: B**

HOTEL ACCOMMODATIONS

Holiday Inn Rushmore Plaza, Rapid City, South Dakota



Custer State Park, home of the nation's largest bison herd

Tour Highlights

- 9 Meals: 5 breakfasts and 4 dinners
- Round trip airport transfers
- Spend 5 nights in Rapid City, at the heart of the Black Hills
- Tour the Black Hills Gold Factory and visit Dahl Chainsaw Art
- See Mount Rushmore, the world's largest sculpture
- Learn about Indian culture at the Journey Museum
- Ride the Black Hills Central Railroad 1880 Train to Keystone
- Drive through Spearfish Canyon to Tatanka, Story of the Bison
- Visit Deadwood, see Boot Hill Cemetery and have dinner
- See the fossil remains of woolly mammoths at Mammoth Site
- Take a Jeep ride through Custer State Park to see the bison herds
- Travel to the base of Crazy Horse Memorial with included dinner
- Visit the Chapel of the Hills and shop at famed Wall Drug Store
- Guided tour of Badlands National Park with its beautiful formations
- Special farewell dinner featuring the entertainment of an Indian dancer, storyteller and flute player

2024 Departure	Per Person Twin	Single Room add
June 18	\$2,199	\$699

Please add \$600 per person for round trip airfare from PHX

Air itineraries may not be available until documents are received. Air seats are assigned by the airline for the entire group. Seat changes can only be attempted upon receipt of tickets and documents at which time availability may be limited. If specific seat assignments are vital to your reservation, we recommend individual air reservations rather than booking air with the group.

Travelers Protection Plan (TPP) – \$250 per person (optional)

This nonrefundable fee waives all cancellation fees when we are notified of cancellation one day before the tour departs. If you must leave the tour early due to personal illness, illness or death of a member of your immediate family, TPP guarantees full refund for any unused services after the departure of the tour. Other benefits include medical expenses for illness and injury, emergency transportation, 24 hour hot line, and lost or stolen baggage assistance. Return air transportation is included ONLY if your air tickets were provided by Mayflower Cruises & Tours. If you purchase the optional Travelers Protection Plan (TPP), you will be refunded all payments, including deposit amount, less the TPP premium amount.

Cancellation Charges Without Traveler's Protection Plan (TPP)

- 61 days or more: Deposit Amount
- 60 to 31 days prior: 20% of tour cost
- 30 to 15 days prior: 30% of tour cost
- 14 to 1 day prior: 40% of tour cost
- Day of departure or early departure from tour: 100% of tour cost
- No refund on unused portions of the tour

TOUR ACTIVITY LEVEL



Exclusions: Mayflower Cruises & Tours reserves the right to alter its refund and cancellation policy when a substantial amount of cancellation or postponement of travel is attributable to: conditions resulting from an act of God, natural or man-made disaster, fire, government action, civil disorder, war, hostilities between nations, or unavailability of transportation through no fault of Mayflower Cruises & Tours.



FOR RESERVATIONS OR INFORMATION CONTACT:



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